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D350-615-041
Job Sheet 189662



Part No: D350-615-041

Job Qty: 30 ea

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/29/19

Job Tracking No:

Due Date: 3/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *over 12533*

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	3/14/19	3/14/19	0.00	0.00	Start Up Small Fab-4		DAS 58 Sign-off
110	Small Fab	30 pcs	3/14/19	3/14/19	0.00	2.76	Small Fab-4		9-89 13 MAR 12 2019
120	QC	30 pcs	3/14/19	3/14/19	0.00	0.00	QC5		DAS 69 MAR 12 2019
130	QC	30 pcs	3/14/19	3/14/19	0.00	0.00	QC4		9-89 21 MAR 12 2019
140	Packaging	30 pcs	3/14/19	3/14/19	0.00	0.00	Packaging3-1		9-89 21 MAR 15 2019
145	DC	30 pcs	3/14/19	3/14/19	0.00	0.00	DC		9-89 21 MAR 15 2019
150	QC21-FG	30 Ea	3/14/19	3/14/19	0.00	0.00	QC21		DAS 21 MAR 15 2019

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C Descriptions: bolts***

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023

145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	75 90 Ea (3 ea)	90-Start up Operation	S156497
5/16WC	Washer	300 360 Ea (12 ea)	90-Start up Operation	S156551
7/16-14-050C	SS Bolt 7/16 5" Long	25 30 Ea (1 ea)	90-Start up Operation	S156553
7/16WC	Washer, SS Flat 7/16	75 60 Ea (2 ea)	90-Start up Operation	S156498
D2282-041	T Assembly	25 30 pcs (1 ea)	90-Start up Operation	S160969
D2282-043	Saddle Assembly	25 30 pcs (1 ea)	90-Start up Operation	S160457
D3015-3	Locknut	75 90 pcs (3 ea)	90-Start up Operation	S156527
D3015-5	SS Nylock Nut 7/16	25 30 pcs (1 ea)	90-Start up Operation	S156548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	90	12	0
	5/16WC	360	567	0
	7/16-14-050C	30	97	0
	7/16WC	60	101	0
	D2282-041	30	2	0
	D2282-043	30	3	0
	D3015-3	90	149	0
	D3015-5	30	55	0

Part Specifications

Specifications could not be found.

Plex 1/29/19 11:14 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S161208

Part: D350 - 615 - 041

Job No: 189662

Serial No/Batch: S161208

Inspector:

Exp Date:

Instructions:

Certificate of Conformity 0013071119

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